

Aluminum & Non-Ferrous



DLC Coated

Aluminum & Non-Ferrous, 5-Flute, Square & Corner Radius, 35° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	DLC Coated Part #
1/4	.2500	1/2	2	—	1/4	REA5000
1/4	.2500	1/2	2	.015	1/4	REA5001
1/4	.2500	1/2	2	.030	1/4	REA5002
1/4	.2500	1/2	2	.060	1/4	REA5003
1/4	.2500	3/4	2-1/2	—	1/4	REA5004
1/4	.2500	3/4	2-1/2	.015	1/4	REA5005
1/4	.2500	3/4	2-1/2	.030	1/4	REA5006
1/4	.2500	3/4	2-1/2	.060	1/4	REA5007
1/4	.2500	1	3	—	1/4	REA5008
1/4	.2500	1	3	.015	1/4	REA5009
1/4	.2500	1	3	.030	1/4	REA5010
3/8	.3750	3/4	2-1/2	—	3/8	REA5012
3/8	.3750	3/4	2-1/2	.015	3/8	REA5013
3/8	.3750	3/4	2-1/2	.030	3/8	REA5014
3/8	.3750	3/4	2-1/2	.060	3/8	REA5015
3/8	.3750	3/4	2-1/2	.090	3/8	REA5016
3/8	.3750	1-1/8	3	—	3/8	REA5017
3/8	.3750	1-1/8	3	.015	3/8	REA5018
3/8	.3750	1-1/8	3	.030	3/8	REA5019
3/8	.3750	1-1/8	3	.060	3/8	REA5020
3/8	.3750	1-1/8	3	.090	3/8	REA5021
3/8	.3750	1-1/2	3-1/2	—	3/8	REA5022
3/8	.3750	1-1/2	3-1/2	.015	3/8	REA5023
3/8	.3750	1-1/2	3-1/2	.030	3/8	REA5024
1/2	.5000	1	3	—	1/2	REA5027
1/2	.5000	1	3	.015	1/2	REA5028
1/2	.5000	1	3	.030	1/2	REA5029
1/2	.5000	1	3	.060	1/2	REA5030
1/2	.5000	1	3	.090	1/2	REA5031
1/2	.5000	1	3	.125	1/2	REA5032
1/2	.5000	1-1/4	3-1/4	—	1/2	REA5033
1/2	.5000	1-1/4	3-1/4	.015	1/2	REA5034
1/2	.5000	1-1/4	3-1/4	.030	1/2	REA5035
1/2	.5000	1-1/4	3-1/4	.060	1/2	REA5036
1/2	.5000	1-1/4	3-1/4	.090	1/2	REA5037
1/2	.5000	1-1/4	3-1/4	.125	1/2	REA5038
1/2	.5000	1-1/2	3-1/2	—	1/2	REA5039
1/2	.5000	1-1/2	3-1/2	.015	1/2	REA5040
1/2	.5000	1-1/2	3-1/2	.030	1/2	REA5041



Speeds & Feeds page 188.
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	-0.0001, -0.0004	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.